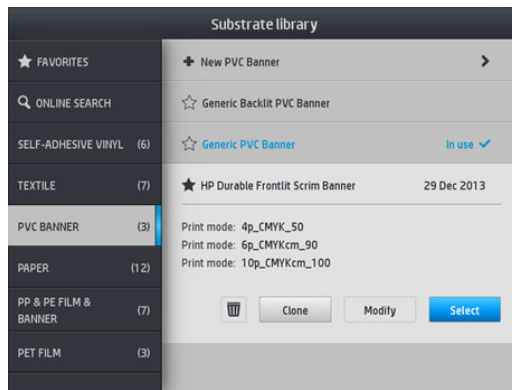



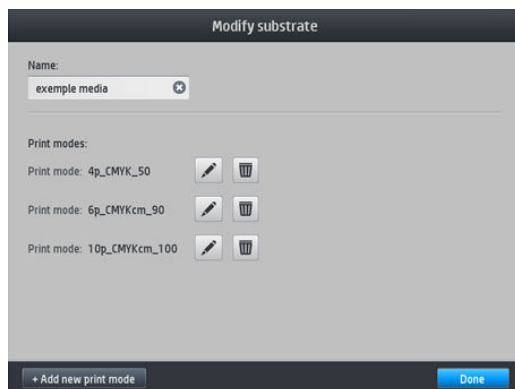
1. Select a preset in the Substrate Library.
2. Click **Clone** to clone the preset, and enter a name for the new preset.




Modify a substrate preset


You can modify a preset by pressing **Modify**.

Then click the  icon of the print mode that you want to modify; or click **Add new print mode**. You can delete or change the name of any print mode; although you should keep at least one print mode.



 **NOTE:** You can define up to six print modes.

 **NOTE:** The number of passes in an existing print mode cannot be changed. If you want to change the number of passes, create a new print mode.

 **NOTE:** You are not allowed to create two print modes with the same number of passes, the same efficiency mode, and the same color saturation.

To change the values, you must print a test plot. Check it and choose the number in the pull-down color-saturation menu that matches your preferences in terms of curing and drying. If none of the options are good enough, try changing the temperature and reprint. You can also change the substrate advance settings.