



# A guide to printing on pillows and blankets

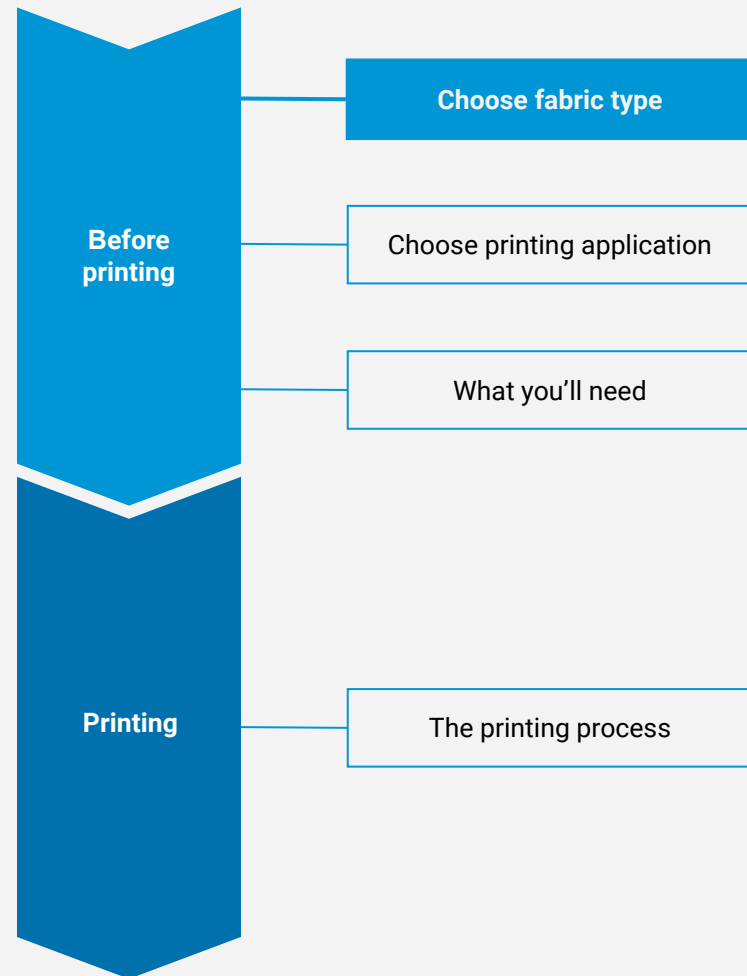
From custom patterns to photo gifts, add a unique touch to your work with this step-by-step guide.

# Pillows



How to print on pillows

## Choose the fabric



### 01

#### Recommended fabric finishes:

From  
TVF

—  
Yosemite  
Sequoia  
Denali

From PREMEX  
Solutions DuraVibe

—  
ampton  
Denver  
Atlanta

### 02

#### How much fabric to get?

Popular sizes  
for square pillows:

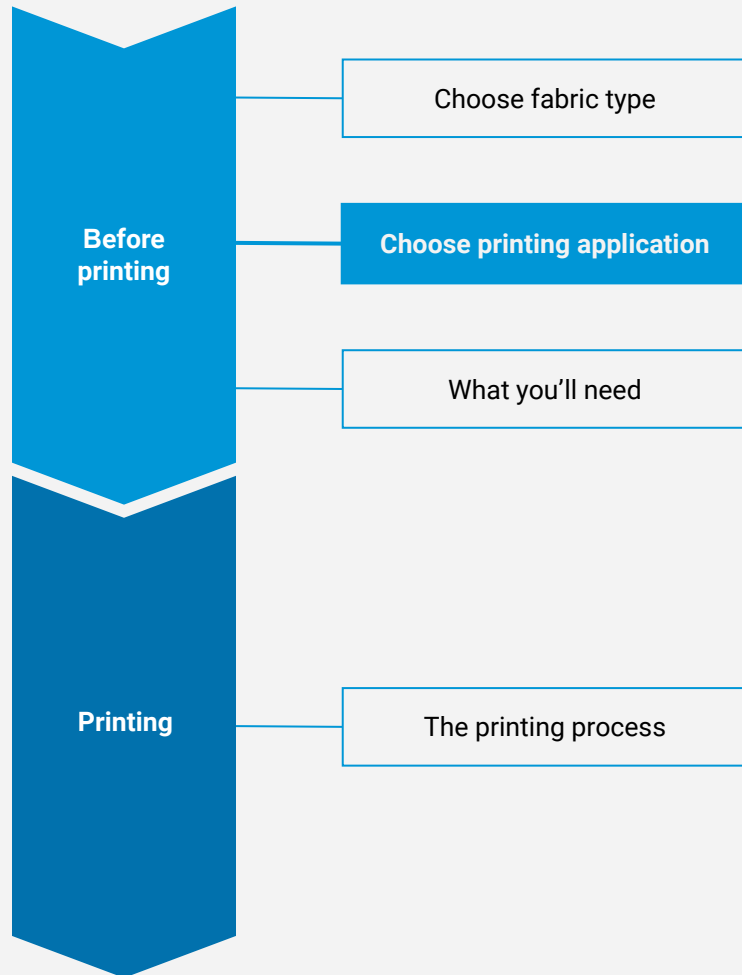
—  
24x24  
20x20  
18x18  
16x16

Popular sizes  
for lumbar pillows:

—  
14x20  
12x24

How to print on pillows

## Choose the fabric



With the HP Printer Series, you can produce dye sublimation decorative pillows by using:

### Pre-cut blanks [\(page 5\)](#)

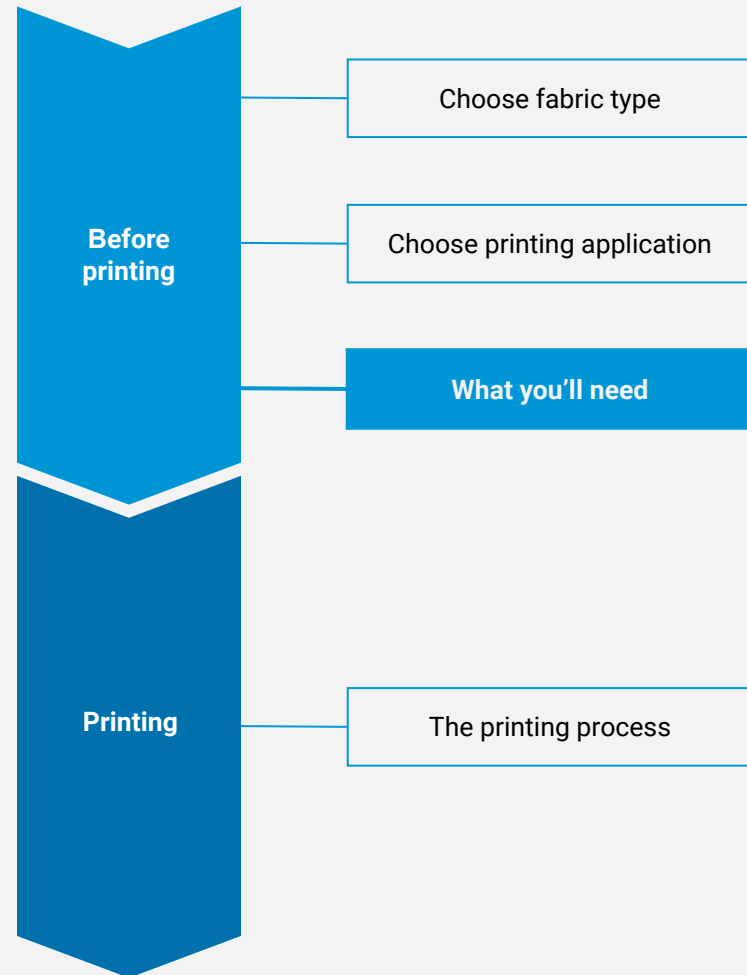
- 
- Faster overall production
  - Generates less waste
  - Easier to manage
  - Long-term cost savings

### Roll-to-Roll [\(page 7\)](#)

- 
- Increased overall efficiency
  - Customizable for unique shapes and sizes
  - Easier for running multiple jobs at the same time

# How to print on pillows | Pre-cut blanks dye sublimation

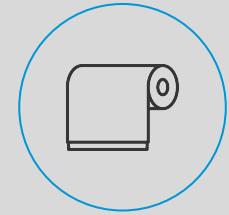
## What you'll need



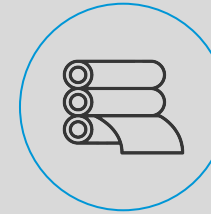
Chosen pre-cut fabric or blanks



HP STITCH S300, S500 or S1000 Printer



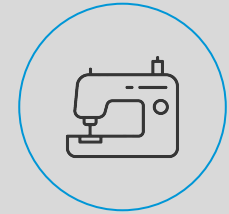
Transfer paper



Tissue paper



Calendar machine



Sewing machine

## Recommended papers:

### From Beaver Paper

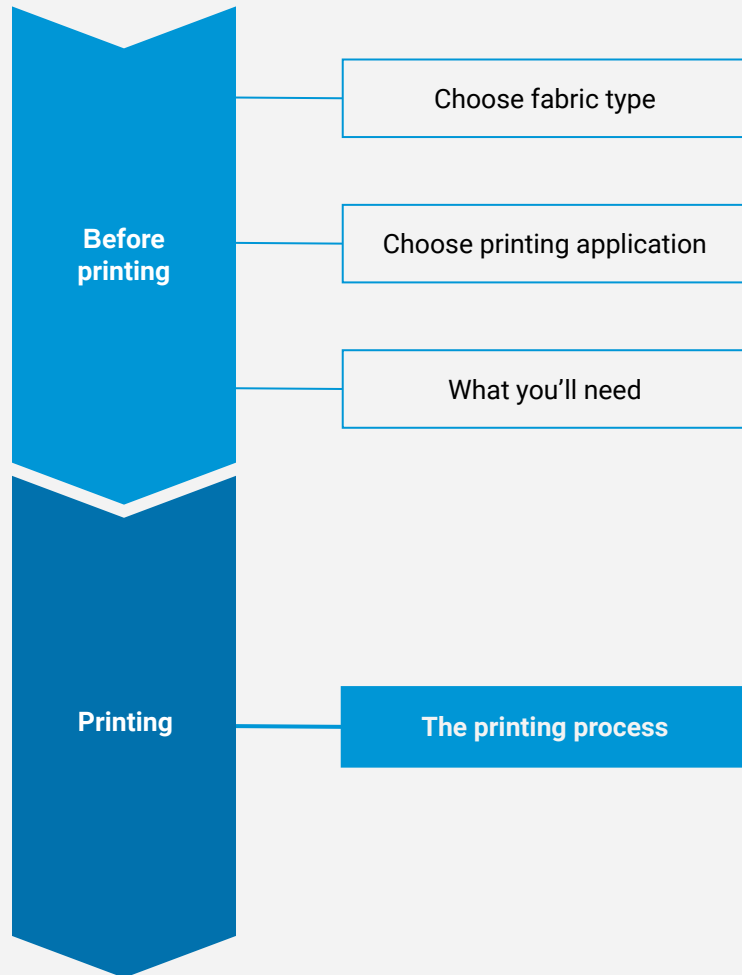
TexPrintUT  
(72gsm and 58gsm)

### From Neenah Coldenhove

Jet-X 57gsm  
Jet-X Xtreme Dry 70gsm

How to print on pillows | **Pre-cut blanks dye sublimation**

## The printing process



**01** Print paper with bleed

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**02** Transfer by placing blank on printed paper

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**03** Turn pillow inside out and sew edges

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**04** Leave 7-9" opening at bottom

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**05** Turn right side out

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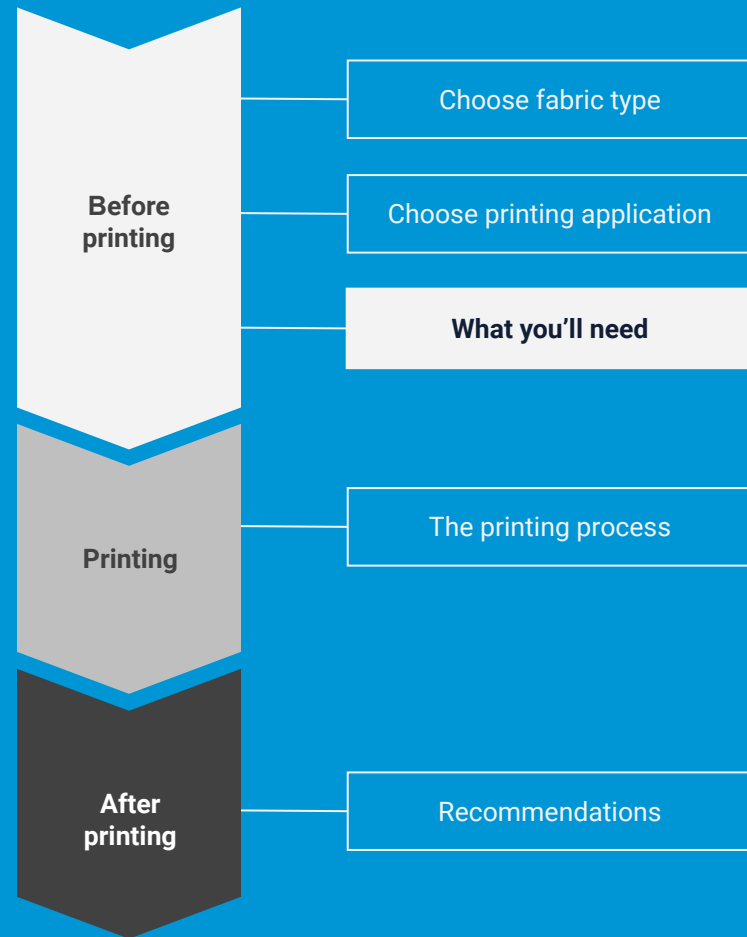
**06** Add fill or insert

---

**07** Close stitch the bottom

How to print on pillows | **Roll-to-roll dye sublimation**

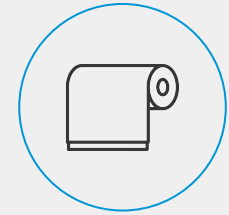
## What you'll need



Chosen fabric



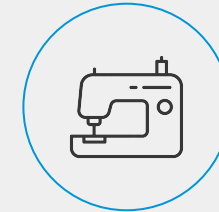
HP STITCH  
S300, S500 or  
S1000 Printer



Transfer  
paper



Calender  
machine



Sewing  
machine

## Recommended papers:

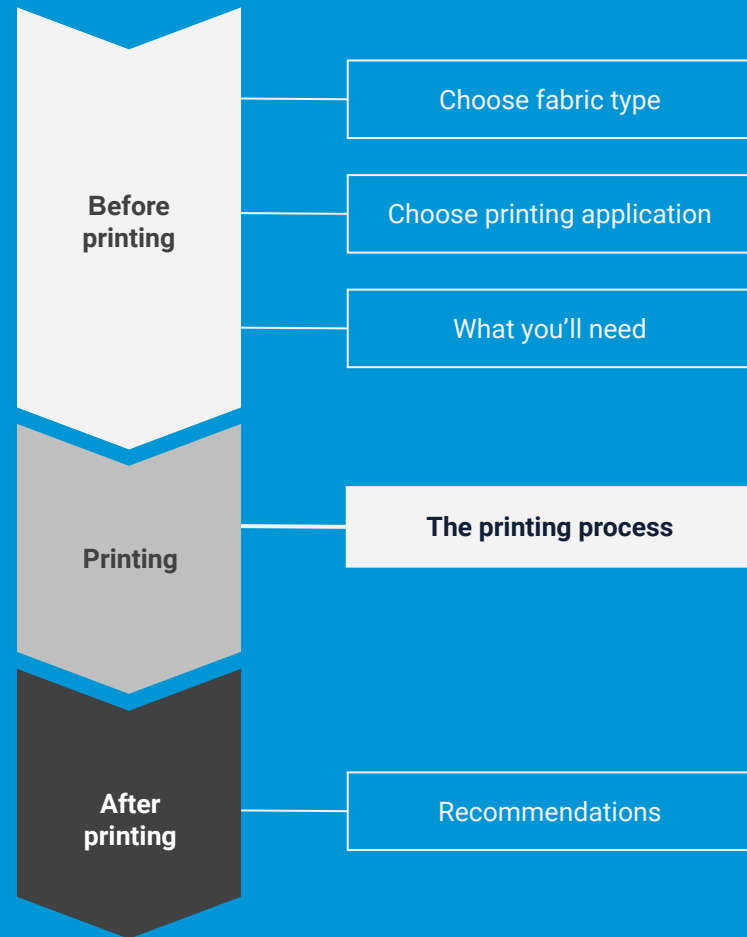
### From Beaver Paper

TexPrintUT  
(72gsm and 58gsm)

### From Neenah Coldenhove

Jet-X 57gsm  
Jet-X Xtreme Dry 70gsm

# The printing process



**01** Print paper image at size

---

**02** Transfer with roll of fabric

---

**03** Cut images out

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**04** Turn pillow inside out and sew edges

**05** Leave 7-9" opening at bottom

---

**06** Turn right side out

---

**07** Add fill or insert

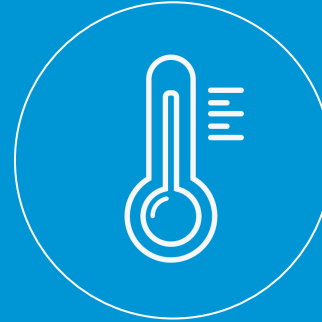
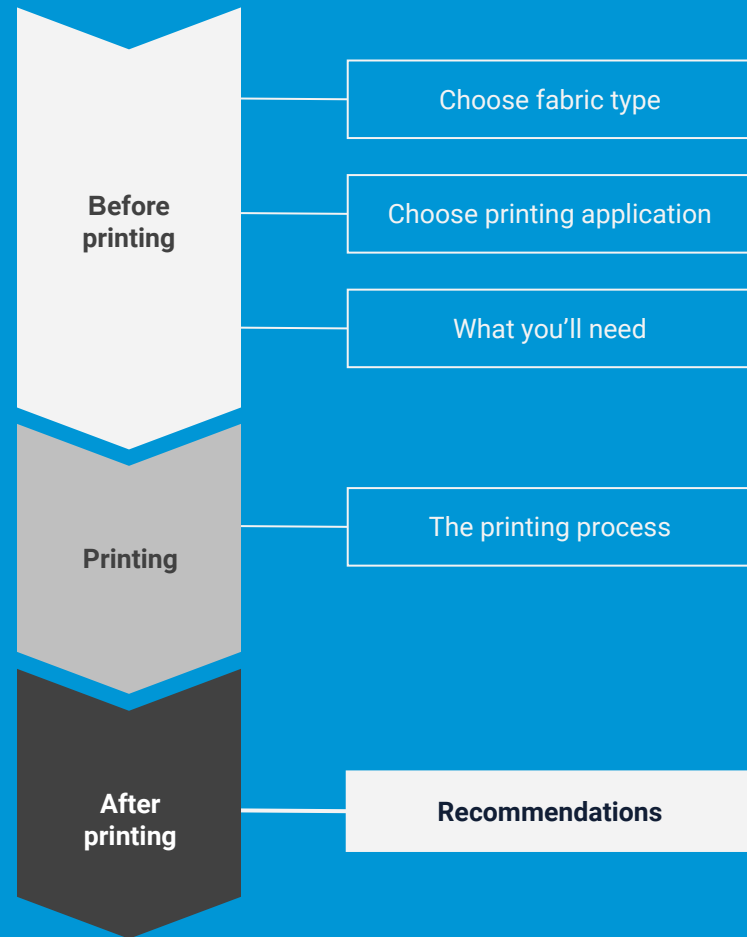
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**08** Close stitch the bottom



## How to print on pillows | Roll-to-roll dye sublimation

# Recommendations



For optimal results  
set the temperature  
between 380-400°F



The recommended  
dwell time is between  
35-55 seconds



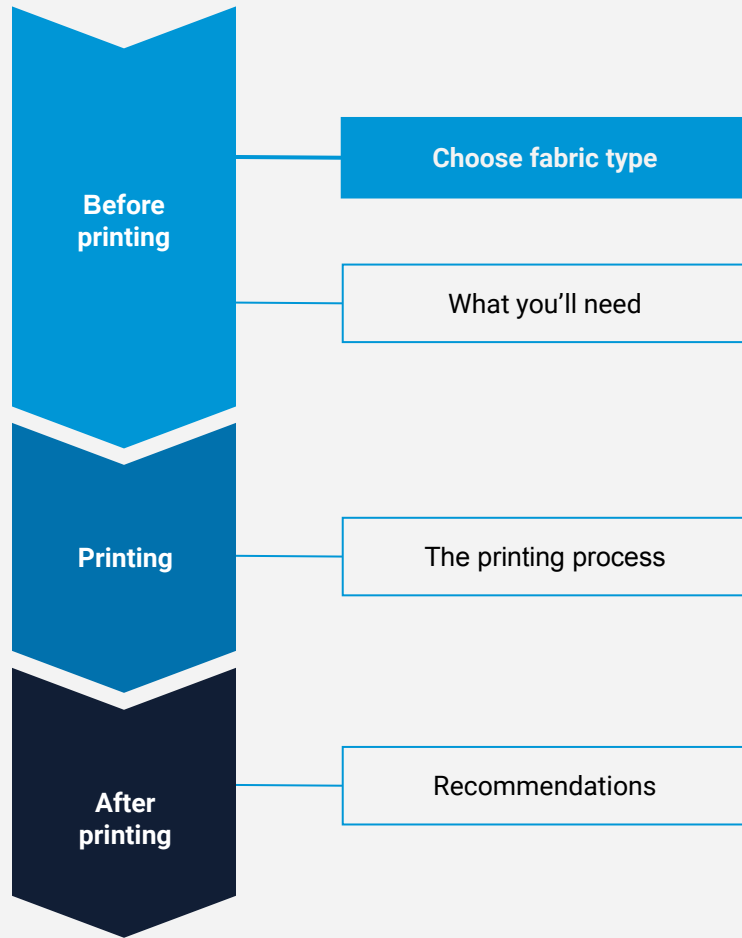
Apply medium  
pressure

# Blankets



How to print on blankets

## Choose the fabric



## 01

### Recommended fabric finishes:

Fleece  
Microfiber  
Sherpa

## 02

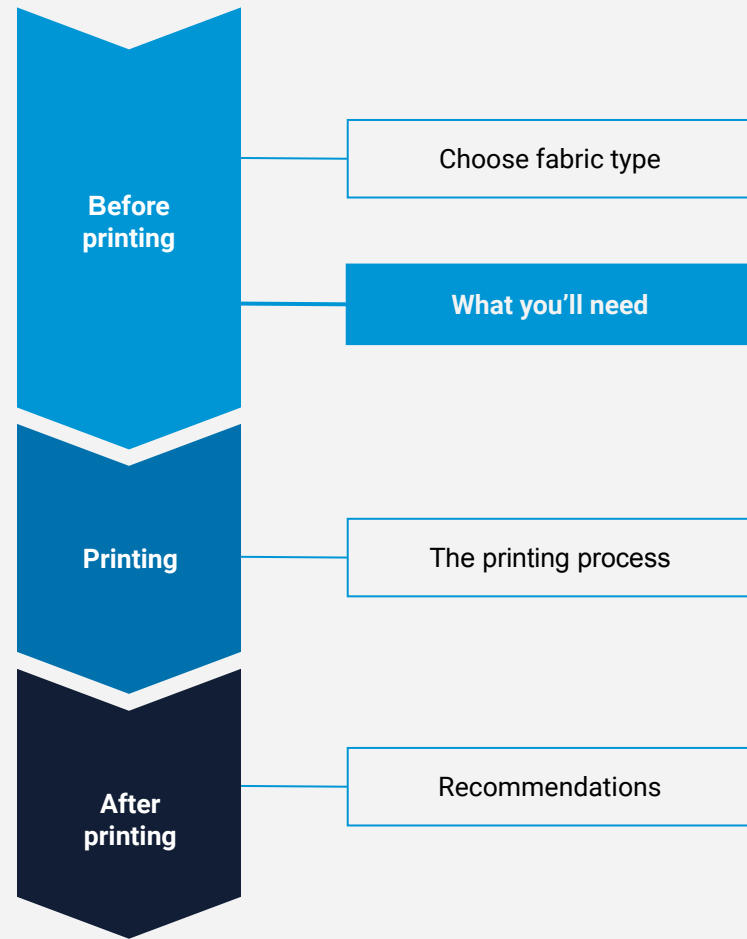
### How much fabric to get?

Popular sizes for blanks

16x16	50x60
30x40	60x80

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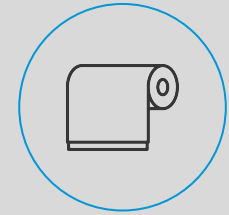
## What you'll need



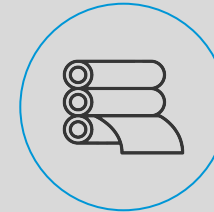
Chosen blanks  
per cut and sewn



HP STITCH  
S300, S500 or  
S1000 Printer



Transfer  
paper



Tissue  
paper



Calendar  
machine

## Recommended papers:

### From Beaver Paper

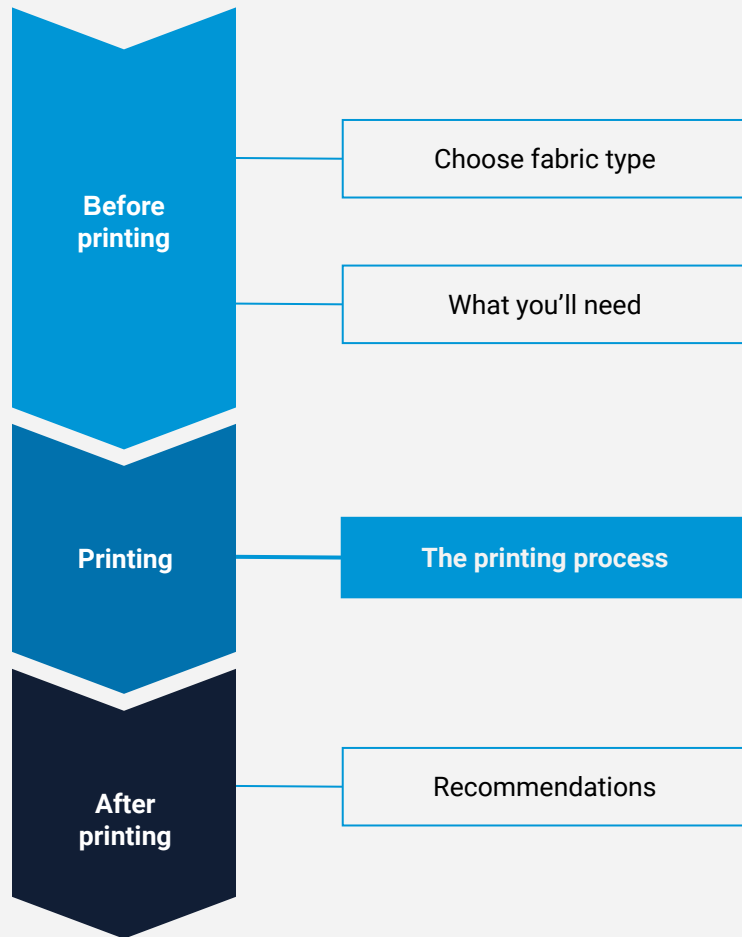
TexPrint MP 95gsm  
TextPrint UT Elite 95gsm

### From Neenah Coldenhove

Jetcol High Speed 95gsm  
Jet-X Xtreme Dry 70gsm

How to print on blankets | **Pre-cut blanks dye sublimation**

## The printing process



**01**

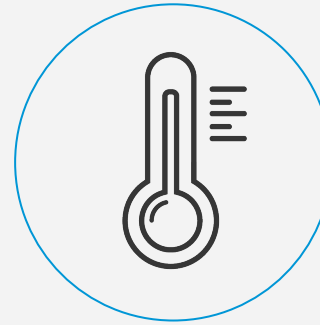
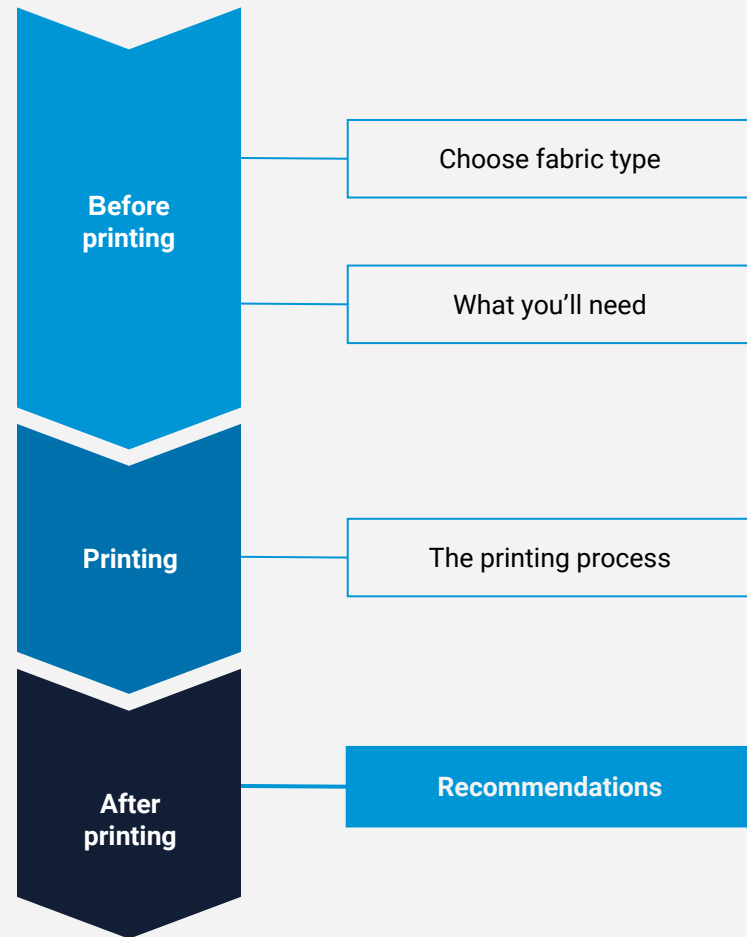
Print paper  
with bleed

**02**

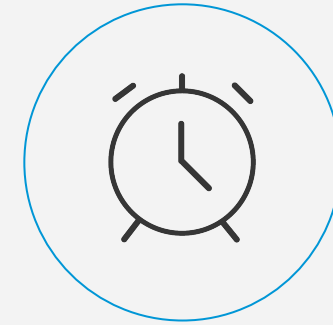
Transfer by placing  
blanket  
on printed paper

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## The printing process



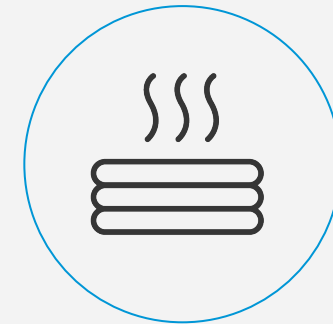
For optimal results  
set the temperature  
between 380-400°F



The recommended  
dwell time is between  
45-55 seconds



Apply medium  
pressure



Preheat the blanket  
to get edges and wrinkles  
to lay flat before pressing