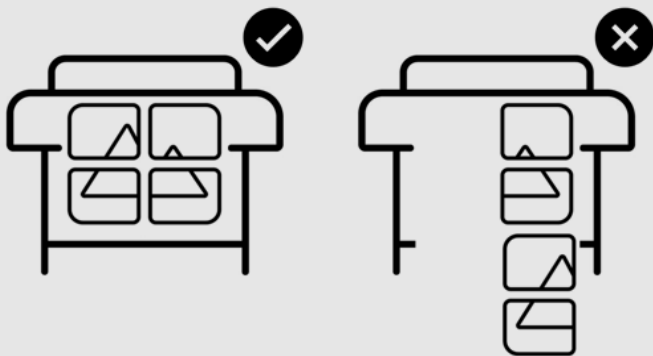


How to maximize your printer efficiency



This document provides guidelines to help you maximize your printer's efficiency with simple tips and tricks.

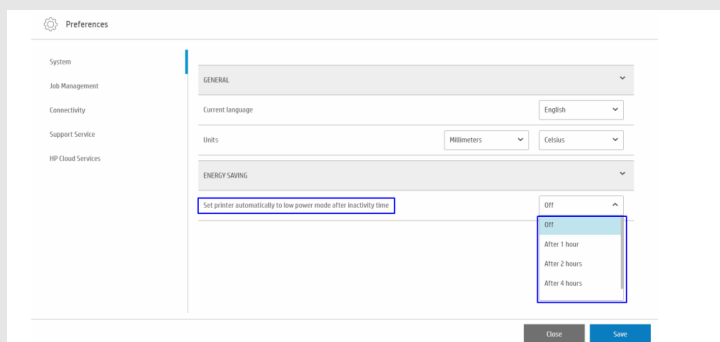
Ink efficiency and productivity optimization



- Group jobs by the same print mode and settings as much as possible
- Use the print mode with the least number of passes that satisfies your image quality requirements
- Keep maintenance tasks up to date to avoid potential reprints due to image quality not reaching expectations

- Use the fullest width of the printer as much as possible for every job and nesting composition.
- For printers without white: turn them off if not in use at night, during the weekend or any vacations period.
 - Remark: Please wait 2h after the last job to turn the HP Latex 700 and 800 printers off.
- For 3x00,1500 and 2700 series, run a check and clean before the first production to achieve the expected image quality right from the start of production.
- For HP Latex 700 and 800 series, run a check and clean when prompted by the machine.
- Rather than tweaking the presets, prefer the use of settings, on the fly to tweak presets
- Avoid using the warm-up button, when available, if not printing afterward

When using a printer with white ink



- Do not insert and extract the white printheads in the carriage more than once a day.
- Remember to always insert the two white printheads in the same position. If not, replacement time may be increased.
- Group all the white jobs of the day in one run when possible.

- For HP Latex 700W and 800W, leave white printheads on the rotating chamber at night and when they are not going to be used.
- General rules depending on usage:
 - Printing with white for up to 2 days per week:
Maintain the white printheads in the offline rotation chamber except when printing white
 - Printing white more than 2 days a week:
Extract the white printheads before the weekends, when the printer will not be used in the next 24h or before doing long runs of color jobs or multiple color jobs (>2 color jobs)
- For R series and HP Latex 2700W, use Low Power mode and/or set the Automatic Low Power (see picture) if the printer is not in use at night, during the weekend or any vacations period.
- For R series and 2700W, leave the white printheads in the wheel at night and when they are not going to be used.