New firmware release sunspot_release_6.21.1.13-202407040743



Related links: www.hp.com/go/latex/

For the HP Latex 630 printer series

July 2024

New versions of firmware and software for the HP Latex 630 Printer Series are available to download. HP recommends that all printers are upgraded to the new firmware and software as soon as possible.

Upgrade instructions

There are two options to update the firmware to the latest version.

Firmware update using a USB flash drive

1. Download the firmware package and store it on the USB flash.

- Go to: https://support.hp.com/us-en/drivers/selfservice/hp-latex-630-W- printer/2101610359 and download the latest firmware.
- The firmware contains 2 files in a zip format: sunspot_release_6.21.1.13-202407040743_signed.z01, sunspot_release_6.21.1.13-202407040743_signed.zip. All these files need to be downloaded.
- Select the two zip files and, using your compression software, decompress the two files to the location of your USB flash drive.

IMPORTANT: It is recommended to use decompression software such as WinRAR or 7.zip.

- The decompressed file should appear similar to: 'sunspot_release_6.21.1.13-202407040743_signed.bdl '
- Check that the file in the USB is not corrupted. Use an MD5 software to check it. MD5: f276f8104f48dfa873a8be6c7ea118f5

IMPORTANT: The USB flash drive should contain only one firmware file (.bdl) in the drive's root folder, and no other files (at least of 8 GB of capacity).

- 2. Connect the USB flash drive to the USB connector at the rear of the printer.
- 3. Go to the control panel and follow the sequence:



4. In the appearing screen press the file that refers to the new firmware.

Specifications of the USB flash drive:

- USB 2.0 compatible.
- At least 8 GB capacity.
- FAT 32 preformatted.
- No hardware encryption.

Firmware update using the Embedded Web Server

- 1. Download the firmware package and store it on the RIP PC's hard disk or another computer in the same LAN as the printer.
- 2. Access the Embedded Web Server by entering the IP address of the printer on a web browser.
- 3. In the Embedded Web Server, select General and then Firmware update > Manual firmware update.

NOTE: You may be required to enter the default PIN.

HP Latex 630 W			Q	۵
Home Substrate General About the Printer	Ň	Firmware Update		
Event Log		Settings Update		
Country/Region		Manual Firmware Update		
Date and Time Power Settings		NOTICE The printer cannot be used while the firmware is being updated. Upload		
Display Settings		Choose File No file chosen		
Firmware Update		Install a Printer Update		
Restore Default Settings		The printer can install updates that have been downloaded from the official Support Center. Follow these steps to install a new firmware release		
옲 Network	~	Locate the appropriate file and download it to your hard disk. Extrart the contents of the downloaded file to a folder in your computer's hard disk.		
Security	\sim	Select the file to update Select The file to update Select "Induse" to arrient the MD increase any expression and increased to undate the miniter uffer the formware undate is installed the miniter will restart		
× Support Tools	\sim	If you have any problems during the process or want more information, contact HP Support Center:		
Connected Printing	~		Undat	
 Accessibility 				

NOTE: You might be required to enter the PIN, which can be found on the label, at the rear of the printer.

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P/N:####################################
■ PIN : ######## hpsmart.co

- 4. Browse to select the downloaded .bdl file and click Agree.
- 5. A couple of reboots due to System Errors are needed to complete the installation.

Main changes and improvements of this release are:

- New Take-Up-Reel Front Panel Workflow.
- Manual feed animations improvement
- Sheet load avoids backward movement (avoid unloading)
- Improvements when setting the right edge position from the front panel.
- Notify user if the leading edge is inside the curing zone and gives them options to correct it.
- Only allow manual load for textiles.
- Opening the curtain when printing and curing are cancelled to avoid touching the plot.
- Calibration status for input sources.
- Inform users when they try to change cloned profile settings while printing that profile.
- The number of clicks is reduced in the package download/install.
- Improved mismatches (white Printhead alert).
- Optimized Print & Cut margins.
- Display current curing temperature and curing target temperature in the job queue widget.
- Feedback on automatic recoveries.
- Support for very large jobs (disk management).
- Display estimated ink used (ml) on the Embedded Web Server printhead page.
- Low on ink setting to enable/disable notification on Front Panel.
- Included calibration status. PMK and Maintenance Cartridge status in service plot.
- <u>Remote Control Panel.</u>
- <u>New order of apps in menu.</u>
- Fix for System Error F0.01.01.02.
- <u>CSAT button available.</u>
- Compatibility with the new SAI Rip version 22 (4445v1).

Details of main improvements

New Take Up Reel Front Panel Workflow

New Workflow to clarify the process of enabling and disabling TUR.



Manual feed animations improvement

New animations to clarify the process of manual feeding when loading substrate.



Sheet load avoids backward movement (avoid unloading)

Sheet load in HP Latex 630 Printer series fails most of the time (nearly 100%) because when media is rewound without back tension, skew is affected significantly. Therefore, the workflow which supports sheet loading to avoid having backward movements has been revised for both, manual and assisted feed.

Improvements when setting the right edge position

Some types of media cannot be detected with the media presence sensor of the carriage (transparent materials, some textiles, etc.). Therefore, a new option has been created to manually adjust the right edge position.

Туре	<hp universal=""></hp>	Туре	
Width (<mm in.="">)</mm>	<unknown></unknown>	Recently Used <hp td="" unive<=""><td>rsal> ></td></hp>	rsal> >
Length (<m ft="">)</m>	<unknown></unknown>	Coated Paper	>
Size	<unknown></unknown>	Paper	>
Right Edge Position (<mm in.="">) From -0.8 to 7.6</mm>	(- 1 +)	Blueprint Paper	>
Tiling optimization	۲	Paper	>

User is notified if the leading edge is inside the curing zone and options are given to correct it.

If a user sends a job to print, and the front edge of the media is between "Ready Position" and beyond the end of the curing zone, a modal is displayed on the Front Panel with a "Resume" button and "Resolve" button:

- Resume: Printer will print as usual.
- Resolve: Printer shows the move and cut workflow and when the workflow finishes, the printer starts printing again.
- If the user does nothing for 1 minute in this menu, the printer will print as usual.

Only allow manual load for textiles.

If a textile media type is selected, the printer will only allow it to use manual load.

Open vapor curtain when printing and curing cancel to avoid touching the plot

When a plot is being printed and then it is suddenly cancelled (both printing and curing) or when it has been fully printed and the curing is cancelled, the curtain stays closed, and it makes the plot be smeared (the curtain removes its ink) when it makes contact with the curtain, and the curtain also gets stain.

From now on, the printer will automatically open the curtain when both printing and curing or just curing are cancelled.

Calibration status for input sources

In the input card, the color calibration status of a media has been added:

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Card Details

Paper_OutputOptionsNoBatchLoad_2



Inform the user when they try to change cloned profile settings while printing with that profile

On previous releases, users could modify the settings of the Paper mode while printing with that profile. These changes are not being applied to the current job; they would be applied in the following job.

In this firmware, a message will pop up during the process letting the user know that changes will be applied in the next job and on.



Improved mismatches (white Printhead alert)

From this Firmware and onwards:

- Jobs will not be printed if white printhead is not installed.
- When trying to print a non-white job but the white printhead is installed, the printer will recommend to the user to swap the white printhead by a dummy printhead to avoid ink damage/waste.

Optimized Print & Cut margins

By default, Print & Cut jobs are sent from RIP with the following job Settings configuration:

- Top Margin: 5.4 cm
- Bottom Margin: 7.5 cm

This allows external cutters to retrieve the sheet to perform cut.

When Print & Cut jobs are tailgated, those margins became less usable as the remaining output has enough length to be managed by external cutters.

To avoid media waste when tailgating Print & Cut jobs, the proposal is to override Rip defined margins to a shorten distance between plots and leave them around 3 cm.

Now, in this firmware, those 3 cm are set up by default when:

- 1. Print & Cut plot
- 2. Tailgating
- 3. User enable optimize for media waste option

*Margin optimization will never modify raster data. Will only play with margins defined in Job Settings

Display current curing temperature and curing target temperature in the job queue widget

Current curing temperature and curing target temperature added in the Job settings.



Feedback on automatic recoveries

When a user triggers an action that involves a printhead recovery, the printer will show detailed information on every servicing action being done. If the printer needs to do more servicing at the end of that level, the number of the parenthesis will increase by 1 (max 3 Levels) besides the estimated time.



Support for very large jobs (disk management)

Fix for bug when very large jobs (10-50% usage of the Hard Disk) are sent one after the other which did not allow printing.

Display estimated ink used (ml) on the Embedded Web Server printhead page

Through the Embedded Web Server:

- User navigates to Support Tools > Reports and Pages > Download tab and should see Printhead Information.
- Estimated ink used is now visible in "Current printhead Information (III).

Remote Control-Panel	Reports and Pages
몹 Network ^	Reports and rages
Network Summary	
Network Settings	Download
Network Security	
Proxy Settings	Calibration Perpert
Primary Ethernet	Connectivity Status Report
Advanced Settings	Service Information
(a) Security ∧	Event Log
Password Settings	Job Log
General Security	Network Configuration Report
Access Control	Printhead Information
Certificate Management	Maintenance Status Report
🔀 Support Tools	HP Supplies Status Report
Reports and Pages	Usage Report
Online Resources	Web Access Test Report
Service Support	Upen source Licenses
🛞 Connected Printing 🛛 🗸	
 Accessibility 	

Printhead Information

Model Name: HP Latex 630 W

Product information						
Date Product Name Serial Number Firmware Version Product Number Service ID						
Current Printhead Information (I)						
Printhead 1 - Optimizer 2 - Overcoat-Overcoat 3 - Black-Cyan 4 - Light Cyan-Light Magenta 5 - Magenta-Yellow 6 - White-White	Warranty See Warranty Notes In Warranty See Warranty Notes Out of Warranty In Warranty In Warranty	Service Code eWoqT6XG84pfClZhEs XWVRqV/sSVjCF0gma PAXuBgzNy7Imdlisu-J UGa1NSFCqC7+2XJ7 fzIEJrDTjDyGIXyMdWI 6c93RecRvDE0Yz9VbC	0kaQ== YYyug== DU/Q== DU/Q== OA== 3O+Hg==	Status E OK 5 OK 5	Error Code ID 524288 524288 524288 524288 524288 589824	Product Number 4UU94A 4UV98A 4UV95A 4UV97A 4UV97A 4UV96A Y0U21-60137
Current Printhead Information (II)						
Printhead 1 - Optimizer 2 - Overcoat-Overcoat 3 - Black-Cyan 4 - Light Cyan-Light Magenta 5 - Magenta-Yellow 6 - White-White	Product Name HP 836 HP 836 HP 836 HP 836 HP 836 Auxiliary white printhead	Serial Number 321101220758021 321129221057207 320125231123261 320126232021145 320125231528085 000001230000000	Last Insertion 20-06-2023 1:00: 20-06-2023 1:00: 20-06-2023 1:00: 20-06-2023 1:00: 20-06-2023 1:00: 14-11-2023 5:28:	06 PM 1 07 PM 1 08 PM 1 09 PM 1 10 PM 1 14 PM 2	irst Install Date 4-05-2023 2:00:00 AM 4-05-2023 2:00:00 AM 4-05-2023 2:00:00 AM 4-05-2023 2:00:00 AM 4-05-2023 2:00:00 AM 6-02-2023 1:00:00 AM	Warranty Date 10-12-2024 10-12-2024 05-02-2025 05-02-2025 05-02-2025 13-06-2025
Current Printhead Information (III)					
Printhead 1 - Optimizer 2 - Overcoat-Overcoat 3 - Black-Cyan 4 - Light Cyan-Light Magenta 5 - Magenta-Yellow 6 - White-White	Used Non-HP Ink No No No No No No	Used Expired Ink Yes No Yes No No No	Estimated I 770 940 1094 1710 1464 0	nk Used (Milliliters)	Warranty Spent 100% 100% 100% 100% 100%

Low on ink setting to enable/disable notification on Front Panel

User navigates to Settings> Supplies: New setting added through which the low on ink notification can be disabled or enabled, showing fewer notifications to the user if disabled.

ft ර Supplies		····	Supplies	
Low Level Alerts	\bigcirc	*⁄~	Low Level Alerts	
Depleted Cartridges	Manage		Depleted Cartridges	Manage
		\times		\times

Included calibration status. PMK and Maintenance Cartridge status in service

Through the Embedded Web Server:

- User navigates to Support Tools > Reports and Pages > Download tab and should see Service Information listed below.
- Through this menu, the user can see a preventive Maintenance Usage section listing all printer PMKs with a usage value in % and a Maintenance Cartridge section showing the consumable status.

Calibration Report

Model Name: HP Latex 630 W

Product information

Date Product Name Serial Number Firmware Version Product Number Service ID

General Calibration Status

State DONE NOT_DONE NOT_DONE NOT_DONE NOT_DONE

Substrate Calibrations

Name	Color	Advance
Generic Backlit Banner	INVALID	NOT_DONE
Generic Backlit PP & PE Synthetics	INVALID	NOT_DONE
Generic Backlit Paper	INVALID	NOT_DONE
Generic Backlit Polyester Film	INVALID	NOT_DONE
Generic Backlit Self-Adhesive Vinyl	INVALID	NOT_DONE

Maintenance Status Report

Model Name: HP Latex 630 W

Product information

Date Product Name Serial Number Firmware Version Product Number Service ID

Preventative Maintenance Usage

	Usage
Maintenance Block Al	8%
Maintenance Block B	4 %
Maintenance Block C	2 %
Maintenance Block D	1%
Clean and Lubricate Carriage Rod	38 %
Clean Platen	33 %
Clean Encoder Strip	0 %

Maintenance Cartridge

State
Level
Part Number

OK 31 % 4UV99A

Remote Control Panel

Users will have remote access to the printer via EWS > general > Remote Control-Panel:



New order of apps in menu



Fix for System Error F0.01.01.02

This release fixes System Error F0.01.01.02 appearing in certain scenarios during the initialization of the lnk Delivery System.

CSAT available

Customer satisfaction feedback is now available on top of the notification menu.



Compatibility with the new SAI Rip version 22 (4445v1)

A new Flexi SAI Rip version 22 was recently published at the official SAI website. This version requires the installation of BR3.1 to be compatible with the printer.